

## SECTION 1: Identification of the substance/mixture and of the company/undertaking

- **1.1 Product identifier**
- **Trade name: 4CR 5625 PU-Kunststoffkleber 1,5 Min. Komponente B**
- **1.2 Relevant identified uses of the substance or mixture and uses advised against**  
No further relevant information available.
- **Application of the substance / the mixture** Hardening agent/ Curing agent
- **1.3 Details of the supplier of the safety data sheet**
- **Manufacturer/Supplier:**  
4CR International GmbH & Co. KG  
Donnerstrasse 10b  
22763 Hamburg  
Tel.: +49 (0) 40 69 60 99 30  
E-Mail: Info@4CR.com  
www.4CR.com
- **1.4 Emergency telephone number:** +49(0)700 24112112 (CRM)

## SECTION 2: Hazards identification

- **2.1 Classification of the substance or mixture**
- **Classification according to Regulation (EC) No 1272/2008**



health hazard

- Resp. Sens. 1 H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.  
Carc. 2 H351 Suspected of causing cancer.  
STOT RE 2 H373 May cause damage to organs through prolonged or repeated exposure.



- Acute Tox. 4 H332 Harmful if inhaled.  
Skin Irrit. 2 H315 Causes skin irritation.  
Eye Irrit. 2 H319 Causes serious eye irritation.  
Skin Sens. 1 H317 May cause an allergic skin reaction.  
STOT SE 3 H335 May cause respiratory irritation.

- **2.2 Label elements**
- **Labelling according to Regulation (EC) No 1272/2008**  
The product is classified and labelled according to the GB CLP regulation.
- **Hazard pictograms**



GHS07 GHS08

- **Signal word** Danger
- **Hazard-determining components of labelling:**  
Diphenylmethanediisocyanate, isomeres and homologues  
Methylene diphenyl diisocyanate, modified  
4,4'-methylenediphenyl diisocyanate
- **Hazard statements**  
H332 Harmful if inhaled.  
H315 Causes skin irritation.

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*H319 Causes serious eye irritation.**H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.**H317 May cause an allergic skin reaction.**H351 Suspected of causing cancer.**H335 May cause respiratory irritation.**H373 May cause damage to organs through prolonged or repeated exposure.***· Precautionary statements***P101 If medical advice is needed, have product container or label at hand.**P102 Keep out of reach of children.**P103 Read carefully and follow all instructions.**P260 Do not breathe dust/fume/gas/mist/vapours/spray.**P280 Wear protective gloves/protective clothing/eye protection/face protection/hearing protection.**P284 [In case of inadequate ventilation] wear respiratory protection.**P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.**P342+P311 If experiencing respiratory symptoms: Call a POISON CENTER/doctor.**P501 Dispose of contents/container in accordance with local/regional/national/international regulations.***· Additional information:***EUH204 Contains isocyanates. May produce an allergic reaction.**As from 24 August 2023 adequate training is required before industrial or professional use.**Persons already sensitised to diisocyanates may develop allergic reactions when using this product.**Persons suffering from asthma, eczema or skin problems should avoid contact, including dermal contact, with this product.**This product should not be used under conditions of poor ventilation unless a protective mask with an appropriate gas filter (i.e. type A1 according to standard EN 14387) is used.***· 2.3 Other hazards****· Results of PBT and vPvB assessment****· PBT:** Not applicable.**· vPvB:** Not applicable.

**SECTION 3: Composition/information on ingredients**

**· 3.2 Mixtures****· Description:** Mixture of substances listed below with nonhazardous additions.**· Dangerous components:**

CAS: 9016-87-9 EINECS: 202-966-0	Diphenylmethanediisocyanate, isomeres and homologues ⚠ Resp. Sens. 1, H334; Carc. 2, H351; STOT RE 2, H373; ⚠ Acute Tox. 4, H332; Skin Irrit. 2, H315; Eye Irrit. 2, H319; Skin Sens. 1, H317; STOT SE 3, H335, EUH204 Specific concentration limits: Eye Irrit. 2; H319: C ≥ 5 % Skin Irrit. 2; H315: C ≥ 5 % Resp. Sens. 1; H334: C ≥ 0.1 % STOT SE 3; H335: C ≥ 5 %	10-25%
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CAS: 25686-28-6 NLP: 500-040-3 Reg.nr.: 01-2119457013-49	Methylene diphenyl diisocyanate, modified ----- ⚠ Resp. Sens. 1, H334; Carc. 2, H351; STOT RE 2, H373; ⚠ Acute Tox. 4, H332; Skin Irrit. 2, H315; Eye Irrit. 2, H319; Skin Sens. 1, H317; STOT SE 3, H335, EUH204	10-25%
CAS: 101-68-8 EINECS: 202-966-0 Reg.nr.: 01-2119457014-47	4,4'-methylenediphenyl diisocyanate ----- ⚠ Resp. Sens. 1, H334; Carc. 2, H351; STOT RE 2, H373; ⚠ Acute Tox. 4, H332; Skin Irrit. 2, H315; Eye Irrit. 2, H319; Skin Sens. 1, H317; STOT SE 3, H335, EUH204 Specific concentration limits: Eye Irrit. 2; H319: C ≥ 5 % Skin Irrit. 2; H315: C ≥ 5 % Resp. Sens. 1; H334: C ≥ 0.1 % STOT SE 3; H335: C ≥ 5 %	≥5-<10%

· **Additional information:** For the wording of the listed hazard phrases refer to section 16.

**SECTION 4: First aid measures**

· **4.1 Description of first aid measures**

· **General information:**

Immediately remove any clothing soiled by the product.

Symptoms of poisoning may even occur after several hours; therefore medical observation for at least 48 hours after the accident.

In case of irregular breathing or respiratory arrest provide artificial respiration.

· **After inhalation:**

Supply fresh air and to be sure call for a doctor.

In case of unconsciousness place patient stably in side position for transportation.

· **After skin contact:** Immediately rinse with water.

· **After eye contact:**

Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.

· **After swallowing:** If symptoms persist consult doctor.

· **4.2 Most important symptoms and effects, both acute and delayed** No further relevant information available.

· **4.3 Indication of any immediate medical attention and special treatment needed**

No further relevant information available.

**SECTION 5: Firefighting measures**

· **5.1 Extinguishing media**

· **Suitable extinguishing agents:** Use fire extinguishing methods suitable to surrounding conditions.

· **5.2 Special hazards arising from the substance or mixture**

During heating or in case of fire poisonous gases are produced.

In case of fire, the following can be released:

Nitrogen oxides (NO<sub>x</sub>)

Carbon monoxide (CO)

Hydrogen cyanide (HCN)

· **5.3 Advice for firefighters**

· **Protective equipment:** Mouth respiratory protective device.

**SECTION 6: Accidental release measures**

· **6.1 Personal precautions, protective equipment and emergency procedures**

Mount respiratory protective device.

· **6.2 Environmental precautions:** Do not allow to enter sewers/ surface or ground water.

· **6.3 Methods and material for containment and cleaning up:**

Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).

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Dispose contaminated material as waste according to section 13.

Ensure adequate ventilation.

Contain and collect spillages with non-combustible absorbent materials (e.g. sand, earth, diatomaceous earth) and place in a suitable container.

Decontaminate immediately with suitable mixture (flammable):

- as such usable (inflammatory!):

water	45 Vol.%
ethanol or isopropanol	50 Vol.%
ammonia solution (Density= 0.88)	5 Vol.%

- alternatively (non-flammable):

sodium carbonate	5 Vol.%
water	95 Vol.%

Add the same decontaminant to any residues and allow to stand for several days in a non-sealed container until no further reaction occurs. Once this stage is reached, close the container and dispose of in accordance with the waste regulations (see Section 13).

**6.4 Reference to other sections**

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.

**SECTION 7: Handling and storage**

**7.1 Precautions for safe handling**

Ensure good ventilation/exhaustion at the workplace.

Open and handle receptacle with care.

Prevent formation of aerosols.

Persons with a history of asthma, allergies or chronic or recurrent respiratory diseases should only be employed in processes in which this product is used under appropriate medical supervision.

**Information about fire - and explosion protection:** Keep respiratory protective device available.

**7.2 Conditions for safe storage, including any incompatibilities**

**Storage:**

**Requirements to be met by storerooms and receptacles:** No special requirements.

**Information about storage in one common storage facility:**

Do not store together with reducing agents, heavy-metal compounds, acids and alkalis.

Store away from foodstuffs.

**Further information about storage conditions:**

Keep container tightly sealed.

Store separately from oxidising agents, strongly alkaline and strongly acidic materials, amines, alcohol and water.

**Storage class:** 12

**7.3 Specific end use(s)** No further relevant information available.

**SECTION 8: Exposure controls/personal protection**

**8.1 Control parameters**

**Ingredients with limit values that require monitoring at the workplace:**

**9016-87-9 Diphenylmethanediisocyanate, isomeres and homologues**

WEL	Short-term value: 0.07 mg/m <sup>3</sup> Long-term value: 0.02 mg/m <sup>3</sup> Sen; as -NCO
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**101-68-8 4,4'-methylenediphenyl diisocyanate**

WEL	Short-term value: 0.07 mg/m <sup>3</sup> Long-term value: 0.02 mg/m <sup>3</sup> Sen; as -NCO
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· **Ingredients with biological limit values:**

**101-68-8 4,4'-methylenediphenyl diisocyanate**

BMGV	1 µmol creatinine/mol Medium: urine Sampling time: At the end of the period of exposure Parameter: isocyanate-derived diamine
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· **Additional information:** The lists valid during the making were used as basis.

· **8.2 Exposure controls**

· **Appropriate engineering controls** No further data; see section 7.

· **Individual protection measures, such as personal protective equipment**

All personal protective equipment, including respiratory protective equipment, used to control exposure to hazardous substances must be selected to meet the requirements of the COSHH Regulations.

· **General protective and hygienic measures:**

Keep away from foodstuffs, beverages and feed.  
Immediately remove all soiled and contaminated clothing  
Wash hands before breaks and at the end of work.  
Store protective clothing separately.  
Avoid contact with the eyes.  
Avoid contact with the eyes and skin.

· **Respiratory protection:**

Filter AX



In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use self-contained respiratory protective device.

· **Hand protection**

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation



Protective gloves (EN 374)

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

· **Material of gloves**

Fluorocarbon rubber (Viton)

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

· **Breakthrough time of glove material**

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

· **Eye/face protection**



Tightly sealed goggles

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### SECTION 9: Physical and chemical properties

#### · 9.1 Information on basic physical and chemical properties

##### · General Information

· <b>Physical state</b>	Fluid
· <b>Colour:</b>	According to product specification
· <b>Odour:</b>	Characteristic
· <b>Odour threshold:</b>	Not determined.
· <b>Melting point/freezing point:</b>	Undetermined.
· <b>Boiling point or initial boiling point and boiling range</b>	208 °C (101-68-8 4,4'-methylenediphenyl diisocyanate)
· <b>Flammability</b>	Not applicable.
· <b>Lower and upper explosion limit</b>	
· <b>Lower:</b>	0.4 Vol %
· <b>Upper:</b>	Not determined.
· <b>Flash point:</b>	Not applicable.
· <b>Auto-ignition temperature:</b>	400 °C (DIN 51794, 9016-87-9 Diphenylmethanediisocyanate, isomeres and homologues)
· <b>Decomposition temperature:</b>	Not determined.
· <b>pH</b>	Not determined.
· <b>Viscosity:</b>	
· <b>Kinematic viscosity</b>	Not determined.
· <b>Dynamic at 20 °C:</b>	60,000 mPas
· <b>Solubility</b>	
· <b>water:</b>	Not miscible or difficult to mix.
· <b>Partition coefficient n-octanol/water (log value)</b>	Not determined.
· <b>Vapour pressure at 20 °C:</b>	0 hPa
· <b>Density and/or relative density</b>	
· <b>Density at 20 °C:</b>	1.279 g/cm <sup>3</sup> (DIN EN ISO 2811-1)
· <b>Relative density</b>	Not determined.
· <b>Vapour density</b>	Not determined.

#### · 9.2 Other information

· <b>Appearance:</b>	
· <b>Form:</b>	Solid
· <b>Important information on protection of health and environment, and on safety.</b>	
· <b>Ignition temperature:</b>	Product is not selfigniting.
· <b>Explosive properties:</b>	Product does not present an explosion hazard.
· <b>Solvent content:</b>	
· <b>VOC (EC)</b>	0.00 %
· <b>Solids content (weight-%):</b>	100.0 %
· <b>Change in condition</b>	
· <b>Evaporation rate</b>	Not determined.

#### · Information with regard to physical hazard classes

· <b>Explosives</b>	Void
· <b>Flammable gases</b>	Void
· <b>Aerosols</b>	Void
· <b>Oxidising gases</b>	Void
· <b>Gases under pressure</b>	Void
· <b>Flammable liquids</b>	Void
· <b>Flammable solids</b>	Void
· <b>Self-reactive substances and mixtures</b>	Void
· <b>Pyrophoric liquids</b>	Void
· <b>Pyrophoric solids</b>	Void

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· <b>Self-heating substances and mixtures</b>	Void
· <b>Substances and mixtures, which emit flammable gases in contact with water</b>	Void
· <b>Oxidising liquids</b>	Void
· <b>Oxidising solids</b>	Void
· <b>Organic peroxides</b>	Void
· <b>Corrosive to metals</b>	Void
· <b>Desensitised explosives</b>	Void

### **SECTION 10: Stability and reactivity**

- **10.1 Reactivity** No further relevant information available.
- **10.2 Chemical stability**
- **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
- **10.3 Possibility of hazardous reactions** No dangerous reactions known.
- **10.4 Conditions to avoid** No further relevant information available.
- **10.5 Incompatible materials:** No further relevant information available.
- **10.6 Hazardous decomposition products:**  
Possible in traces.  
Nitrogen oxides  
Hydrogen chloride (HCl)  
Hydrogen cyanide (prussic acid)  
Carbon monoxide  
Nitrogen oxides (NOx)

### **SECTION 11: Toxicological information**

- **11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008**
- **Acute toxicity** Harmful if inhaled.
- **Skin corrosion/irritation** Causes skin irritation.
- **Serious eye damage/irritation** Causes serious eye irritation.
- **Respiratory or skin sensitisation**  
May cause allergy or asthma symptoms or breathing difficulties if inhaled.  
May cause an allergic skin reaction.
- **Carcinogenicity** Suspected of causing cancer.
- **STOT-single exposure** May cause respiratory irritation.
- **STOT-repeated exposure** May cause damage to organs through prolonged or repeated exposure.

### **SECTION 12: Ecological information**

- **12.1 Toxicity**
- **Aquatic toxicity:** No further relevant information available.
- **12.2 Persistence and degradability** No further relevant information available.
- **12.3 Bioaccumulative potential** No further relevant information available.
- **12.4 Mobility in soil** No further relevant information available.
- **12.5 Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **12.6 Endocrine disrupting properties**  
The product does not contain substances with endocrine disrupting properties.

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- **12.7 Other adverse effects**
- **Additional ecological information:**
- **General notes:**  
Water hazard class 1 (German Regulation) : slightly hazardous for water  
Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.

### SECTION 13: Disposal considerations

- **13.1 Waste treatment methods**
- **Recommendation**  
Must not be disposed together with household garbage. Do not allow product to reach sewage system.
- **Uncleaned packaging:**
- **Recommendation:** Disposal must be made according to official regulations.

### SECTION 14: Transport information

- |   |                 |
|---|-----------------|
| · <b>14.1 UN number or ID number</b><br>· <b>ADR, ADN, IMDG, IATA</b>                       | Void            |
| · <b>14.2 UN proper shipping name</b><br>· <b>ADR, ADN, IMDG, IATA</b>                      | Void            |
| · <b>14.3 Transport hazard class(es)</b><br>· <b>ADR, ADN, IMDG, IATA</b><br>· <b>Class</b> | Void            |
| · <b>14.4 Packing group</b><br>· <b>ADR, IMDG, IATA</b>                                     | Void            |
| · <b>14.5 Environmental hazards:</b><br>· <b>Marine pollutant:</b>                          | No              |
| · <b>14.6 Special precautions for user</b>  | Not applicable. |
| · <b>14.7 Maritime transport in bulk according to IMO instruments</b>                       | Not applicable. |
| · <b>UN "Model Regulation":</b>   | Void            |

### SECTION 15: Regulatory information

- **15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**
- **Directive 2012/18/EU**
- **Named dangerous substances - ANNEX I** None of the ingredients is listed.
- **National regulations:**
- **Additional classification according to Decree on Hazardous Materials, Annex II:**

Class	Share in %
I	10-25

- **15.2 Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

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### **SECTION 16: Other information**

*This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.*

· **Relevant phrases**

- H315 Causes skin irritation.
- H317 May cause an allergic skin reaction.
- H319 Causes serious eye irritation.
- H332 Harmful if inhaled.
- H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.
- H335 May cause respiratory irritation.
- H351 Suspected of causing cancer.
- H373 May cause damage to organs through prolonged or repeated exposure.
- EUH204 Contains isocyanates. May produce an allergic reaction.

· **Classification according to Regulation (EC) No 1272/2008**

*The classification of the mixture is generally based on the calculation method using substance data according to Regulation (EC) No 1272/2008.*

· **Abbreviations and acronyms:**

- RID: Règlement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail)
- IATA-DGR: Dangerous Goods Regulations by the "International Air Transport Association" (IATA)
- ICAO: International Civil Aviation Organisation
- ICAO-TI: Technical Instructions by the "International Civil Aviation Organisation" (ICAO)
- ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road)
- IMDG: International Maritime Code for Dangerous Goods
- IATA: International Air Transport Association
- GHS: Globally Harmonised System of Classification and Labelling of Chemicals
- EINECS: European Inventory of Existing Commercial Chemical Substances
- ELINCS: European List of Notified Chemical Substances
- CAS: Chemical Abstracts Service (division of the American Chemical Society)
- VOC: Volatile Organic Compounds (USA, EU)
- PBT: Persistent, Bioaccumulative and Toxic
- vPvB: very Persistent and very Bioaccumulative
- Acute Tox. 4: Acute toxicity – Category 4
- Skin Irrit. 2: Skin corrosion/irritation – Category 2
- Eye Irrit. 2: Serious eye damage/eye irritation – Category 2
- Resp. Sens. 1: Respiratory sensitisation – Category 1
- Skin Sens. 1: Skin sensitisation – Category 1
- Carc. 2: Carcinogenicity – Category 2
- STOT SE 3: Specific target organ toxicity (single exposure) – Category 3
- STOT RE 2: Specific target organ toxicity (repeated exposure) – Category 2

· **\* Data compared to the previous version altered.**