



**Art.-No.:** 6.4120.1000 Grey  
6.4120.4000 Grey

**Art.-No.:** 6.4125.1000 Black  
6.4125.4000 Black

**Art.-No.:** 6.4130.1000 White  
6.4130.4000 White

**4120**

## HS Performance filler

### Characteristics

High- quality 2K acrylic Primer Easy to sand Filler with excellent filling power, high protection against corrosion and good adhesion. No sinkage or visible marks in the outer rim.

Compact filler or wet'on'wet primer.

Spot- repairs can be carried out without any inconvenience.

- excellent filling properties
- fast drying
- excellent sanding ability
- high solid
- Short drying time

### V.O.C. Value

EC limiting value for the product (cat. B/c): 540 g/l (2007)  
This product contains max. 540 g/l VOC [ 4,50 lbs/gal]

### Tech Tip

When used as a Wet'on'Wet application thin up to 25%, 1 Thin closed coat

Thin to about 15 s 4 mm DIN viscosity and after approx. 15 min. wet-in-wet overcoating.

### Application

Working conditions from +10°C and up to 80% relative air humidity.

On bare substrates, the preliminary application of an adhesion promoter (for ex. 4CR 4100 or 4CR 4400) is essential.

Steel or iron areas smaller as the palm of the hand may be directly overcoated.

Air / Flowjar - Spray gun:  
Spraying pressure: 1,7 - 1,9 bar  
Spraying nozzle: 1.3 - 1.9 mm  
Spraying operations: 1 - 3

wet'on'wet application: 4:1 + 20- 25% Thinner

Air / Flowjar - Spray gun:  
Spraying pressure: 1,7 - 2,0 bar  
Spraying nozzle: 1.2 - 1.3 mm  
Spraying operations: 1 Thin closed coat

Drying:

Metal temp. 20°C: after approx. 3 - 5 h

Metal temp. 60°C: after approx. 30 - 40 min.

sandable (dry with sanding paper P 400 by 1-coat finishing coating. When using for two pack top coats, sanding with sanding paper P 500 dry is recommended)





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## Technical Data

Colour	( Grey ( 4120 ) ( Black 4125 ) ( White 4130 )
Consumption	5,0 - 6,0 m <sup>2</sup> /l
Mixing ratio	4 : 1 by volume
Hardener	0407
Spraying viscosity 20°C	a) 30 - 55 s 4 mm DIN
Pot life	With Hardener 0407 standard 30- 45 at 20 °C
Coat thickness / dry film	a) 60 - 180 µm
Curing time / Flash off time	approx. 10 - 15 min. before forced drying
Thinner	0505, 5 - 25%



## Storage and Transportation

Keep dry an frost-protected.  
At least 3 years when stored in a tightly closed original container.