



Art.-No.: 6.7115.1000

**7115**

## Clearcoat UniTech

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### Characteristics

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UniTech Clearcoat 2:1 based on high quality acrylic resins and provides UV-protection. compatible with all basecoats with utility across a broad range of solventborne.

Good weather resistance and non- yellowing, has a good gloss and a smooth flow.

No Thinner needed !

Use hardener 0405.

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### V.O.C. Value

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Does not fulfil the VOC legislation in Europe and USA (VOC<420 g/l).

VOC (EU) 516 g/l

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### Application

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Operation conditions from +10°C and up to 80% relative air humidity.

Spray gun

Air pressure: 1.9 - 2.0 bar

Spray gun: 1.2- 1.3 mm

Coats: 2

Drying:

Metal temp. 20°C: dust dry after 30 min., set to touch after 6-8 h, full hardness after 24 h

Metal temp. 60°C: dust dry after 3-5 min., set to touch after 30 min., full hardness after 2 h

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### Technical Data

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Colour shade	Transparent
Mixing ratio	2 : 1 by volume
Hardener	0405
Thinner	None
Spraying viscosity 20°C	15 - 17 s 4 mm DIN
Pot life	4- 6 h
Coat thickness / dry film	40 - 50 µm
Flash off time	5 - 8 min.
Consumption:	6 - 8 m <sup>2</sup> / l

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### Storage and Transportation

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Keep dry an frost-protected.

At least 3 years when stored in a tightly closed original container.

