



Art.-No.: 6.7120.1000
6.7120.5000

7120

Performance Clear Coat

Characteristics

4CR Performance Clearcoat 2:1 which is based on high quality acrylic resins and provides UV-protection.
For Solvent and Water- basecoats.

- Good weather resistance
- non-yellowing
- nice shine and a smooth flow.

Use with hardener 0407.

V.O.C. Value

Does not fulfil the VOC legislation in Europe and USA (VOC<420 g/l).

VOC (EU) 516 g/l

Application

Operation conditions from +10°C and up to 75% relative air humidity.

Spray gun

Air pressure: 1.9 - 2.0 bar

Spray gun: 1.3- 1.4 mm

Coats: 2

Drying:

Metal temp. 20°C: dust dry after 20-30 min., set to touch after 6-8 h, full hardness after 24 h

Metal temp. 60°C: dust dry after 3-5 min., set to touch after 20-30 min., full hardness after 1-2 h

Technical Data

Colour shade	transparent
Mixing ratio	2 : 1 by volume
Hardener	0407
Thinner	0505, Up to 10%
Spraying viscosity 20°C	18 - 20 s 4 mm DIN
Pot life	4- 6 h
Coat thickness / dry film	40 - 60 µm
Flash off time	5 - 10 min. between the spraying operations
Consumption:	6 - 8 m ² / l

Storage and Transportation

Keep dry an frost-protected.

At least 3 years when stored in a tightly closed original container.

