



Art.Nr.: 6.7402.0500

7402

Multi Primer + Spray

Description

4CR 7402 Multi Primer + Spray has been specially developed for small repairs and sand-through areas, including spot repair. Multi Primer + provides a very smooth surface appearance and produces extremely low overspray, so no intermediate sanding is required in the overspray zone. It can be directly overpainted wet-on-wet and adheres to steel, iron, zinc, aluminium, and most automotive plastics (PU, ABS, PC, PS; perform a test coating if needed).

- Universal use thanks to two different spray nozzles
- High corrosion protection
- Excellent sandability
- High filling power
- Overpaintable with all common solvent-based, water-based, 1K and 2K systems



VOC Value

EU limit value for this product (Cat. B/e): 840 g/l (2007).
This product contains a maximum of 750 g/l VOC.

Pro Tip

After use, turn the can upside down and spray until only clear propellant emerges.
This prevents the nozzle from clogging.

Application

From +10 °C and up to 80% relative humidity.
Do not overcoat with polyester spray filler.

Substrates:

Iron, steel, zinc, aluminium, most plastics used in the automotive sector (PU, ABS, PC and PS).

Do not apply on thermoplastic substrates.

Pre-cleaning / Cleaning:

Pre-clean with 4CR Silicone Remover.

Shake the can vigorously until the mixing balls move freely - perform a test spray.

Spray distance approx. 20-30 cm.

1-3 applications.

Dry film thickness 15-60 µm.

Flash-off time 3-5 min between coats.

Subsequent Processing:

Dry sanding: P400-P600



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Technical Data

Colour:	Dark Grey
Dust-dry:	approx. 5 min
Touch-dry:	approx. 10 min
Overpaintable:	approx. 30 min
Sandable:	approx. 30 min
Content:	500 ml



Storage

Store in tightly closed containers in a cool, dry place.
Shelf life: 2 years.